

Work Order ID 116782

April-24-14 7:39:00 AM

\*116782\*

Ship MAI 01

Page 1

Item ID: D3372-041

Revision ID:

Item Name: Collective Lock AS350

Start Date: 4/23/14

Start Qty: 4.00

Required Date: 4/23/14

Req'd Qty: 4.00

Reference:

Accept

\*N900040100\*

Setup Start

\*NS1\*

Stop

\*NS2\*

Cust Item ID:

Customer:

Approvals:

Process Plan: MLS

Date: 1404-25

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start

\*NR1\*

Stop

\*NR2\*

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

D3372

Rev B

100

\*100\*

Small Fab

Small Fab

Small Fab

0.00

Memo

0.00

Fabricate D3372-3 using AN5-42A bolt as per Dwg D3372  
Identify as D3372-3

FF  
14-05-01

110

\*110\*

QC

Quality Control

QC5- Inspect part completeness to step on W/O

0.00

Memo

0.00

DAS  
30  
9-89

14/05/01

120

\*120\*

Small Fab

Small Fab

Small Fab

0.00

Memo

0.00

1-Open Cam Lock package. Keep keys, lock body, lock body nut, flat cam and  
lock barrel. Discard the rest.  
2-Fabricate D3369-5 spacer using the flat cam as per Dwg D3369 Identify as  
D3369-5

FF  
14-05-01

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Item ID: D3372-041 Accept \*N900040100\* Setup Start \*NS1\*  
 Revision ID: Stop \*NS2\*  
 Item Name: Collective Lock AS350  
 Start Date: 4/23/14 Start Qty: 4.00 \*4\* Cust Item ID:  
 Required Date: 4/23/14 Req'd Qty: 4.00 \*4\* Customer:  
 Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_ Run Start \*NR1\*  
 QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_ Stop \*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							
*130*	Small Fab								FF
Small Fab	Memo	0.00							14-05-01
Small Fab	1-Assemble D3372-053 as per Dwg D3372. Apply a drop of permanent locktite 262 to the threads								
	Qty Part Number Description Batch								
	A/R N/A Locktite 262 125715								
	Identify as D3372-053								
	2-Assemble D3372-051 as per Dwg								
140		0.00							
*140*	Large Fab								
Large Fab	Memo	0.00							① 14-05-01 PD
Large Fab	Tack weld lock shaft as per Dwg D3372								
	A/R SS Rod Batch 1123823								

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Stop \*NR2\*

**DAS**  
**24**  
**9-89**

FF  
14-05-01

DAS  
9  
9-89





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Item ID: D3372-041 Accept \*N900040100\* Setup Start \*NS1\*  
 Revision ID: Stop \*NS2\*  
 Item Name: Collective Lock AS350  
 Start Date: 4/23/14 Start Qty: 4.00 \*4\* Cust Item ID:  
 Required Date: 4/23/14 Req'd Qty: 4.00 \*4\* Customer:  
 Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_ Run Start \*NR1\*  
 QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_ Stop \*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
170	Identify as per dwg & Stock Location: _____	0.00							
*170*									
Packaging	Memo	0.00							
Packaging									
180	QC21- Final Inspection - Work Order Release	0.00							
*180*									
QC	Memo	0.00							
Quality Control									

PPPI/6801

/x

MAY 01 2014

DAS  
26  
9-89

MLJ 14-05-02

14-05-01

# Picklist Print

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Work Order ID: 116782

\*116782\*

Parent Item: D3372-841

\*D3372-041\*

Parent Item Name: Collective Lock AS350

Start Date: 4/23/14

Required Date: 4/23/14

Start Qty: 4.00

Required Qty: 4.00

## Comments:

IPP Rev:A Removed from 9 Digit 06-01-13 JLM

IPP Rev:B Added Key ID 06.03.21 EC

IPP Rev:C

added D3384-043 DD 10.05.13 verified :EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
5/16WC <b>*5/16WC*</b> Washer		Purchased	No			100	Each	459.0000	2	8			
										**	FF 14-05-01		
						<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>					
						ST365	459		2				
						M127961	459						
AN5-42A <b>*AN5-42A*</b> Bolt		Purchased	No			100	Each	40.0000	1	4			
										**	FF 14-05-01		
						<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>					
						ST338	40		1				
						m127475	40						
D3372-1 <b>*D3372-1*</b> Main Body		Manufactured	No			100	Each	4.0000	1	4			
										**	FF 14-05-01		
						<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>					
						ST491	4						
						105787	1						
						108865	3		1				
D3372-5 <b>*D3372-5*</b> Cam Lock Shaft		Manufactured	No			100	Each	6.0000	1	4			
										**	FF 14-05-01		
						<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>					
						ST038	6		1				
						94554	6						

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Parent Item: D3372-041

**\*D3372-041\***

Parent Item Name: Collective Lock AS350

Start Date: 4/23/14

Required Date: 4/23/14

Start Qty: 4.00

Required Qty: 4.00

D3372-7

Manufactured No

100 Each 1.0000 1 4

**\*D3372-7\***

Slider Body

**\*\***

FF 14-05-01

Location

Loc Qty

Loc Code

ST491

1

105788

1

D3373-1

Manufactured No

100 Each 27.0000 1 4

**\*D3373-1\***

Cam Lock

**\*\***

FF 14-05-01

Location

Loc Qty

Loc Code

GA

21

105986

21

ST040

6

74862

6

D3384-043

Manufactured No

100 Each 5.0000 1 4

**\*D3384-043\***

Cyclic Sock Assembly

**\*\***

FF 14-05-01

Location

Loc Qty

Loc Code

ST492

5

112330

5

HX-81

Purchased No

100 Each 127.0000 1 4

**\*HX-81\***

1/4"-20 SHCS 3/8" long

**\*\***

FF 14-05-01

Location

Loc Qty

Loc Code

ST285

127

123436

90

123499

37

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Shop Packet Print

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Parent Item: D3372-041

\*D3372-041\*

Parent Item Name: Collective Lock AS350

Start Date: 4/23/14

Required Date: 4/23/14

Start Qty: 4.00

Required Qty: 4.00

NAS1149F0463P

Purchased

No.

100

Each

1,723.000

2

8

\*NAS1149F0463P\*

\*\*

FF 14-05-01

Washer

Location

Loc Qty

Loc Code

ST295

10

124859

10

ST510a

1713

m123374

113

m127832

1600

2